



WEEE 3R REPORT

EU Directive 2012/19/EU

Waste Electrical and Electronic Equipment

WEEE program – Evaluation of Recyclability and Recoverability rate

Report reference No. BD-WEEE163692

Tested by (name+ signature)

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Total number of pages 11 Pages.

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Testing location As above

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Guangdong Province, China

Manufacturer's name Zhuhai Youde Technology Co., Ltd.

Guangdong Province, China

Test specification

WEEE program is based on following: Standard

Directive 2012/19/EU (WEEE Recast)

Test procedure Type approved

Test item description Electronic cigarette host

Trade Markud

Model/type reference BALROG, BALROG EX, BALROG NX, STARLING, VESTA, TIDUS, UAKSO,

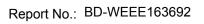
SIFU B-TAB, MISSION T, CASTIEL, CASTOR 22, CASTOR 25, C&P 22,

C&P 25

Ratings 1.5V

Date (s) of performance of tests...... May 23, 2016 ~ May 28, 2016

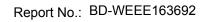
Date of Issue...... May 31, 2016





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1. General Remarks

1.1 Complementary Materials

All attachments are integral parts of this test report. This applies especially to the following appendix: Appendix 1: Photos of tested sample







1.2 Remark Definition

Models: BALROG carried out and the results comply with the requirement.



Beidor Report No.: BD-WEEE163692

2. General Product Information

2.1 Product Description

The product is Electronic cigarette host. It is classified as Category 3 under Annex IB of Directive 2012/19/EU.

2.2 Submitted Documents

Client's email dated on 2016/05/25.

3. Assessment Description

3.1 Disassembly, Recovery and Recycling Flow

The product is disassembled into different parts (clumps) and grouped by the type of material sharing common characteristic or physical relationship (waste fractions) primarily based on the treatment requirements as set out in the WEEE directive annexe II, followed by the current state of the art recycling and recovery technology available in Europe and Taiwan. Materials for which currently no recycling technology is available or where the recycling is economically not feasible, or which contain hazardous substances, are assumed to be shredded, incinerated or disposed of to landfill with out further use. Only bigger clumps that can be easily separated and that share a common characteristics or physical relationships are included in the recycling and reuse calculation. Other parts, respectively materials that cannot be separated by e.g. standard tools are classified as either unspecified materials or distributed to the relative waste fraction with highest content of waste is expected with reduced recovery rate.

3.2 Parameters

The calculation is based on waste fractions consisting of a typical material or substance composition for typical materials. (e.g. a power cord consists of copper wire and PVC, where as the PVC consists of a PVC, polyamide and polyester blend). For every waste fraction a theoretical recovery share for recycling and for incineration respectively waste disposal is assumed based on information provide by recycling companies. The recovery share may change over time as the recycling technology advances. The current recovery shares are available upon request.

3.3 Definition

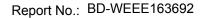
3.3.1 Recycling Classification

A class Common recycling technology and high market need

B class Recycling technology not popular and high market need

C class Common recycling technology and low market need

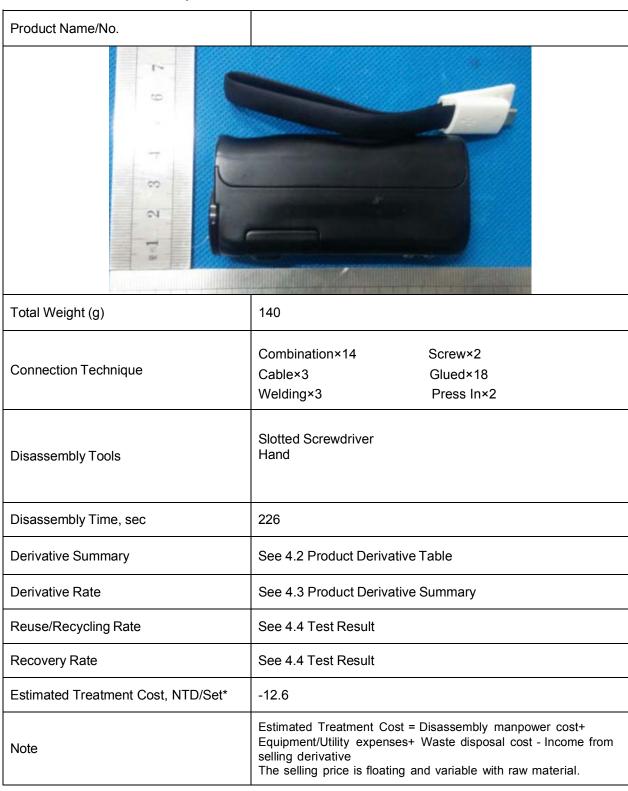
D class Recycling technology not popular and low market need





4. Assessment Results

4.1 Assessment Summary







4.2 Product Derivative Table

Product Name/Type		M(-)	Incineration	Disposal	Recyclability	Recoverability
Derivative		Mass(g)	mass(g)	mass(g)	mass(g)	mass (g)
Cover	Metal	100g			√	√
	Plastic, enclosure	5.0g			√	√
Assembly	Synthetic rubber	0.4g			√	√
	Loss plastic:	0.6g		√		
	Metal	1.0g			√	√
PCB / Protection	PVC, PE	1.1	√		√	
Cover assembly	Fiberglass	2.5g		√		√
	Loss, Plastic	0.8g		√		
LICD Coble	Mixed Metal	1.8			√	√
USB Cable	PVC, PE	3.2	1			
				$\Sigma(m(i)xRCR(i)$	$\Sigma(m(i)xRVR(i))$	
Sum)=	=	
				109.0	110.7	
Recyclab	$\frac{\sum (m_{(i)} \times RCR_{(i)})}{m_{EEE}} \times 100\% = 77.86\%$					
Recoverability rate		$\frac{\sum (m_{(i)} \times RVR_{(i)})}{m_{EEE}} \times 100\% = 79.08\%$				

Note:

M(i): Mass of ith part (ref.: IEC/TR 62635:2012)

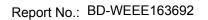
RCR(i): Recycling rate of the ith part in the corresponding end-of-life treatment scenario (ref.: IEC/TR 62635:2012)

RVR(i): Recovery rate of the ith part in the corresponding end-of-life treatment scenario (ref.: IEC/TR 62635:2012)

mEEE: Total product mass (ref.: IEC/TR 62635:2012)

Recyclability : Ability of waste product to be recycled, based on actual practices

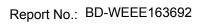
Recoverability rate: Ability of a waste product to be recovered, based on actual practices





4.3 Test Result

	Electronic cigarette host /BALROG
Required Reuse/Recycling Rate	Testing Reuse/Recycling Rate
55%	77.86%
Required Recovery Rate	Testing Recovery Rate
75%	79.08%





4.4 Product Component Disassembly Assessment Summary

Component Assessment -1

Component Name		Cover Assembly		
Weight, g		106		
Disassembly Tools		Hand, Slotted Screwdriver		
Connection Technique		Screw×2 Snap×4		
Disassembly Time, Sec		60		
Material		Metal:100g Plastic, enclosure:5.0g Synthetic rubber:0.4g Loss plastic:0.6g		
Reuse Weight, g	-			
Recycling Weight, g	105.4			
Incineration Weight, g	-			
Disposal Weight, g	0.6			
Recycling Potential*		A class A class D class		
	Recycling Weight, g Incineration Weight, g	Hand, Slotted Screwdriver Screw×2 Snap×4 60 Metal:100g Plastic, enclosure:5.0g Synthetic rubber:0.4g Loss plastic:0.6g Reuse Weight, g		





Component Assessment -2

Component Name	Componenti	PCB / Protection Cover assembly			
F 6					
Weight, g		5	5		
Disassembly Tools		Hand			
Connection Technique		Snap×1			
Disassembly Time, Sec	Disassembly Time, Sec		30		
Material		Metal:1.0g Fibreglass:2.5g PVC, PE:1.1g Loss, Plastic:0.8g			
	Reuse Weight, g	-			
De aveline Free heaffer	Recycling Weight, g	2.1			
Recycling Evaluation	Incineration Weight, g	1.1			
	Disposal Weight, g	3.3			
Recycling Potential*		Metal	A class		
		PVC, PE	D class		
		Fiberglass	-		
		Loss, Plastic	-		





Component Assessment -3

	Component As				
Component Name		USB cable			
Weight, g		5	5		
Disassembly Tools					
Connection Technique					
Disassembly Time, Sec					
Material		Mixed Metal: 60.5g PVC, PE: 3.2g			
Recycling Evaluation	Reuse Weight, g	-			
	Recycling Weight, g	1.8			
	Incineration Weight, g	3.2			
	Disposal Weight, g	-			
Recycling Potential*		Mixed Metal	B class		
		PVC, PE	D class		

^{***} End of Test Report ***